

**BRAND
NEW**

Controller **ST215**



The ST215 is designed to control single zone electric kilns for glass and ceramics. It is suitable for worldwide use with a universal power supply and selectable °C/°F operation.

The ST215 is a small easy to use ergonomically designed controller in a hand-held case with rubber hand grips. It is supplied with a wall mounting holster bracket and a flexible lead and plug as standard. Bright orange LED displays are fitted.

The ST215 has up to 10 programs. Each program has up to 16 'segments'. Each segment has a fully adjustable heating or cooling ramp followed by a soak/dwell.

Features

- Up to 10 programs
- Up to 16 segments per program
- 1 controlled heating / cooling ramp + 1 soak per segment
- Ideal for glass and ceramics use
- Soak times up to nearly 100 hours
- Ramp rates from 1 to 999°/hour + full
- Programs can be reviewed or altered while firing
- Program Pause and Segment Advance facilities
- Keyboard lockable
- Delayed start facility – up to 4 days
- Power failure recovery
- Energy used display
- Worldwide operation °C/°F switchable display
- Standard alarm/safety relay with alarm buzzer



Controller **ST215** with wall mounting holster bracket



The Controller mounted on the new **ROHDE** Front Loader **ELS 210 B**

Controllers for ROHDE Front Loaders



Model	TC 304	ST 215	TC 507
Applications	Ceramics · Laboratory	Ceramics · Laboratory · Heat treatment · Fusing	Ceramics · Laboratory · Heat treatment · Fusing
Description	Clearly structured control unit – easy to operate in workshop, school and hobby applications.	High-performance compact control unit with flexible setting of programs with up to 16 consecutive segments. Works reliably with most possible safety in glass, metal and ceramic applications.	High-performance 30-ramp control unit with highest safety standards and many special features. Equipped with 2- or 3-zone control. Suitable for demanding workshop and laboratory applications, as well as glass fusing.
Technical Data	Temperature control range / steps LED display Desired Value LED display Actual Temp. Display of units Display of firing stages Event control Zone control	0–1320°C / 1°C steps 4 digits 4 digits • • with buzzer alarm –	0–1320°C / 1°C steps 6 digits 6 digits • • for possible configurations see current price list
Error messages Safety locking Display electricity consumption Protection against overheating Kiln room monitoring	• – – • –	• • • • •	• • • • –
Optional printer port Programs Ramps Warm up time	– 5 free 2 0:00 – 9:59 h	– 10 free 16 0:00 – 99:59 h	• 80 free 30 0:00 – 99:59 h
1. heating rate Switching point 1. dwell time	1–999°C/h and Full 20–1320°C –	1–999°C/h and Full 20–1320°C 0:00–99:59 h	1–999°C/h 20–1320°C 0:00–99:59 h
2. heating rate (2.) dwell time Cooling down rate	1–999°C/h 0:00–99:59h and Full 1–999°C/h	1–999°C/h and Full 0:00–99:59h 1–999°C/h	1–999°C/h 0:00–99:59h 1–999°C/h
Size (w x l x h) / Weight	80 x 153 x 22 mm / 340 g	85 x 170 x 30 mm / 410 g	110 x 220 x 60 mm / 450 g

Helmut Rohde GmbH
 Ried 9 · D-83134 Prutting
 Tel.: +49(0) 80 36/67 49 76-10, Fax: -19

e-Mail: info@rohde-online.net
 Internet: www.rohde-online.net
 Technical and dimensional modifications subject to change without notice.



Direct contact
 via Smartphone